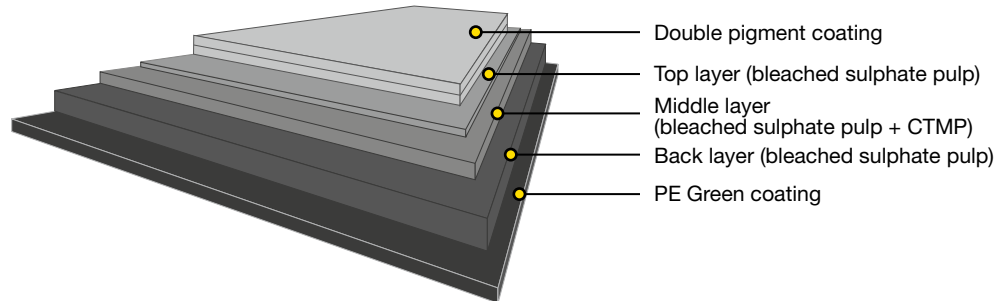


# Cupforma Special™ PE Green

## Pigment coated cup board

Cupforma Special PE Green is a board with a three layer fibre construction including CTMP (chemi-thermomechanical pulp) in the middle layer and a fully coated top side. It has a PE Green coating on the reverse side.



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Cancels:

### Technical specification

Property / Unit	195+15	210+15	230+15	255+15	270+15	295+15	320+15	350+15	Standards
<b>Polymer coated board:</b>									
Grammage, g/m <sup>2</sup>	210	225	245	270	285	310	335	365	ISO 536
PE Green reverse, g/m <sup>2</sup>	15	15	15	15	15	15	15	15	Mill method
Thickness, µm	270	290	330	360	400	440	480	520	ISO 534
<b>Baseboard:</b>									
Grammage, g/m <sup>2</sup>	195	210	230	255	270	295	320	350	ISO 536
Thickness, µm	260	280	320	350	390	430	470	510	ISO 534
Bending resistance L&W 15° MD, mN	120	155	215	270	360	475	600	760	ISO 2493-1
Bending resistance L&W 15° CD, mN	55	70	95	125	165	210	270	340	
Moisture %	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	ISO 287
Brightness D65/10, Top	85	85	85	85	85	85	85	85	ISO 2470-2
Surface Smoothness, PPS 10, µm, Top	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	ISO 8791-4
Surface Smoothness, Bendtsen, ml/min	40	40	40	40	50	50	50	50	ISO 8791-2
Stretch CD, %	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	ISO 1924-3



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## Certificates

Quality management ISO 9001  
Environmental management ISO 14001  
Product safety FSSC 22000  
Product safety ISO 22000  
Health and safety OHSAS 18001  
Energy management ISO 50001



FSC and PEFC certified board available upon request.



Paperboard is recyclable

## Key characteristics and main enduses

Cupforma Special PE Green is a sustainable choice; a high-quality carton board specially designed for cups and for very high requirements on printing. It is food-safe, ecological, and works smoothly and consistently in cup converting. It is also economical as the board's structure provides the required stiffness; resulting in light, yet functional cups. The fully clay-coated topside is very smooth, which ensures extremely high-quality printing results in flexographic, offset, and digital printing to showcase brands. Cupforma Special PE Green is fully renewable cup board. Combined with PE Green coating, Cupforma Special is sealed easily into a cup and used for ice cream cups and other packaging cups.

## Printing and finishing techniques

The product can be used for different printing techniques such as offset, flexo and digital printing. It is important to check possible limitations of the printing and converting equipment and ensure that the basis weight of the board fits the tooling to be used. Since a wide variety of digital printing equipment is available in the market, it is important that a new commercial digital print job is always preceded by a trial run, including all required printing and converting process phases.

## Storage recommendations

For optimal printing results, the moisture proof wrapping should not be removed until the board has reached the temperature of the press room.

Pallet/Reel Weight (kg)	Difference in temperature between board and press room (press room temp. approx. 20°C)		
	10°C	20°C	30°C
400 kg	2 days	2 days	3 days
800 kg	2 days	3 days	4 days
1200 kg	2 days	4 days	5 days

The product properties, according to the specifications, are guaranteed for 12 months after the production date. In order to ensure product safety, the product must be well wrapped and stored indoors, sheltered from rain and snow. The recommended storage conditions are 50-55% relative humidity and 20-23° C.

For the Corona treatment, we recommend using the board within 12 months of the production date; after this period, the treatment level should be tested before printing or gluing.

