

# PlusBook

by Stora Enso



PlusBook is an uncoated mechanical book paper.

- High bulk
- Good printability

## PRODUCER

Anjala Mill

## TYPICAL END USES

Hard and soft cover books  
Text books  
Children's books  
Puzzle books

## PRINTING METHODS

CSWO  
Digital

| L* a* b* values     | L*   | a*  | b*   |
|---------------------|------|-----|------|
| ISO 5631-3 (D50/2°) | 88.7 | 0.8 | -1.0 |

## TECHNICAL SPECIFICATIONS (target values)

| Substance  |                      | g/m <sup>2</sup>   | 52  |
|------------|----------------------|--------------------|-----|
| Bulk       | ISO 534              | cm <sup>3</sup> /g | 1.5 |
| Thickness  | ISO 534              | µm                 | 79  |
| Brightness | ISO 2470-2 (D65/10°) | %                  | 76  |
| Opacity    | ISO 2471             | %                  | 92  |

## REEL SPECIFICATIONS

Core: 76 mm  
Trimmed width: 8550 mm  
Width: min. 300 mm, max. 2500 mm  
Diameters: min. 1000 mm, max. 1250 mm  
Max. weight: 5000 kg

## CERTIFICATES

The EU Ecolabel FI/011/007  
ISO 9001  
ISO 14001  
ISO 50001  
OHSAS 18001  
FSC® CoC, license code FSC® C015932 \*  
PEFC™ CoC, licence code PEFC/02-31-86 \*  
(\* FSC or PEFC paper is only delivered on customer request.)

## ENVIRONMENT

Renewable fibre  
Recyclable paper  
Recyclable packaging materials

## STORAGE AND HANDLING

- Store the paper in a humidity and temperature controlled area at 50% relative humidity and room temperature between 19°C and 23°C.
- If the paper is stored in non-air conditioned warehouse, it is absolutely necessary to allow a stabilisation period in the print room.
- Open the protective wrapping at the moment of use.