

LumiForte

by Stora Enso



LumiForte is a woodfree, coated paper with a matt surface

- Excellent runnability
- Excellent folding properties
- Excellent printability

PRODUCER

Oulu Mill

TYPICAL END USES

Brochures
Inserts
Catalogues
Direct mailings

COLOUR PROFILE

FOGRA 39

L* a* b* values	L*	a*	b*	Fluorescence (ISO 12647-2)
ISO 5631-3 (D50/C2°)	94	0.9	-4.3	Moderate

FINISH

Matt

PRINTING METHODS

Sheet fed offset
HSWO
Digital

PREPRESS

This paper does not set the limit. High density AM, FM and hybrid screens can be used.

VARNISHING

Multiple matt, gloss, UV and spot varnishing are allowed, along with film laminating, foil blocking and embossing.

Ideal for perfecting presses. The paper produces excellent results with conventional, UV and hybrid UV inks.

BINDING

Thread wire and adhesive binding can be used.

TECHNICAL SPECIFICATIONS (target values)

Substance		g/m ²	80	90	100	115	130
Brightness	ISO 5631-2 (D65/10°)	%	99	99	99	99	99
CIE Whiteness	ISO 11475 (D65/10°)	%	122	122	122	122	122
Opacity	ISO 2471 (D65/10°)	%	90	91.5	93	94	95
Gloss TAPPI 75	ISO 8254-1	%	20	20	20	20	20
Bulk	ISO 534	cm ³ /g	0.95	0.93	0.91	0.88	0.86
Smoothness	ISO 8791-4 PPS (1MPa)	µm	3.0	3.0	2.8	2.0	2.0

REEL SPECIFICATIONS

Cores: 76 mm & 150 mm (special request only)
Width: min. 400 mm, max. 2300 mm
Diameters: 1000, 1200, 1250 mm

CERTIFICATES

The EU Ecolabel FI/11/002
ISO 9706
ISO 9001
ISO 14001
OHSAS 18001
FSC® CoC, license code FSC® C015932
PEFC™ CoC, licence code PEFC/02-31-86
EN71/3 2003 Safety of toys
Migration of certain elements
94/62 EC Heavy metal confirmation

ENVIRONMENT

Fibre source is virgin wood fibre from Finland and Brazil.
The pulp is bleached using an Elementary Chlorine Free (ECF) process.
Recyclable paper
Recyclable packaging materials

STORAGE AND HANDLING

- Store the paper in a humidity and temperature controlled area at 50% relative humidity and room temperature between 19°C and 23°C.
- If the paper is stored in non-air conditioned warehouse, it is absolutely necessary to allow a stabilisation period in the print room.
- Open the protective wrapping at the moment of use.