ExoPlus

by Stora Enso



ExoPlus is a machine finished smooth uncoated mechanical newsprint speciality.

- Unique combination of gloss and sturdy feel
- Excellent image reproduction in four colour printing also in rotogravure
- Good cost efficiency due to great runnability and economical ink consumption

PRODUCER

Kvarnsveden Mill

TYPICAL END USES

Commercial flyers Supplements

PRINTING METHODS

HSWO Rotogravure

COLOUR PROFILE

HSWO: PSO_SNP_paper_eci.icc Rotogravure: PSRgravureMF.icc

L* a* b* values	L*	a*	b*	Flourescence (ISO 12647-2)	
ISO 5631-3 (D50/C2°) ExoPlus 60	83	0.7	4.3	Faint	
ISO 5631-3 (D50/C2°) ExoPlus 68	87	0.5	2.0	Faint	

TECHNICAL SPECIFICATIONS (target values)

Substance		g/m²	45	45	49	52	55
Brightness	D 65/10°	%	60	68	68	68	68
CIE Whiteness	ISO 11476, C/2°	%	42	58	58	58	58
Opacity	ISO 2471	%	92	90	91	92	94
Thickness	ISO 534	μm	63	63	68	73	78
Bulk	ISO 534	cm³/g	1.4	1.4	1.4	1.4	1.4
Smoothness	PPS 1 MPa, ISO 8791-4	μm	2.5	2.5	2.5	2.5	2.5
Gloss Hunter	ISO 8254-1	%	22	22	22	22	22

REEL SPECIFICATIONS

Cores: 76 mm & 150 mm Trimmed width: 8220 mm Width: max 4320 mm Diameter: 1250 mm

CERTIFICATES

EU Ecolabel FI/11/002 ISO 14001 ISO 50001 ISO 9001 OHSAS 18001

FSC® CoC, license code FSC® C015932 PEFC $^{\text{TM}}$ CoC, licence code PEFC/02-31-86

ENVIRONMENT

Renewable fibre Recyclable paper Recyclable packaging materials

STORAGE AND HANDLING

- Store the paper in a humidity and temperature controlled area at 50% relative humidity and room temperature between 19°C and 23°C.
- If the paper is stored in non-air conditioned warehouse, it is absolutely necessary to allow a stabilisation period in the print room.
- Open the protective wrapping at the moment of use.