

# BergaMail+

by Stora Enso



BergaMail+ is a woodfree uncoated envelope paper for all general needs. It is one of Europe's most popular envelope papers.

- High whiteness
- Excellent runnability in all envelope and inserting machines
- Low print-through

**PRODUCER**  
Nymölla Mill  
Veitsiluoto Mill

## TYPICAL END USES

Direct mail  
Business to consumer  
Business to business  
Stock envelopes  
Pockets

## POST CONVERTING

Automatic inserting

## PRINTING METHODS

Flexo  
Offset

## TECHNICAL SPECIFICATIONS (target values)

Substance		g/m <sup>2</sup>	75	80	90	100	120
Brightness	ISO 2470-2 (D65/10°)	%	109	109	109	109	109
CIE Whiteness	ISO 11475 (D65/10°)	%	160	160	160	160	160
Opacity	ISO 2471 (D65/10°)	%	92	94	95	96	97
Bulk		cm <sup>3</sup> /g	1.30	1.30	1.30	1.30	1.30
Roughness	Bendtsen	ml/min	270	270	270	340	350
Porosity	Bendtsen, ISO 8791-2	ml/min	650	650	650	650	650
Moisture	ISO 287	%	5.0	5.0	5.0	5.0	5.0

\* For more details, please check the mill specific service concepts

## CERTIFICATES Nymölla

EU Ecolabel SE/011/01  
Nordic Ecolabel 3044 0044  
ISO 9001  
ISO 14001  
ISO 50001  
OHSAS 18001  
FSC® CoC, license code FSC® C015932  
PEFC™ CoC, licence code PEFC/02-31-86

## CERTIFICATES Veitsiluoto

EU Ecolabel FI/011/007  
Nordic Ecolabel 4044 0001  
ISO 9001  
ISO 14001  
ISO 50001  
OHSAS 18001  
FSC® CoC, license code FSC® C015932  
PEFC™ CoC, licence code PEFC/02-31-86

## ENVIRONMENT

Renewable fibre  
Recyclable paper  
Recyclable packaging materials

## STORAGE AND HANDLING

- Store the paper in a humidity and temperature controlled area at 50% relative humidity and room temperature between 19°C and 23°C.
- If the paper is stored in non-air conditioned warehouse, it is absolutely necessary to allow a stabilisation period in the print room.
- Open the protective wrapping at the moment of use.