

EPD

Environmental Product Declaration



Classic Sawn by Stora Enso

Product: Classic Sawn

Manufacturer: Stora Enso Wood Products Oy Ltd, P.O.Box 309, FI-00101 Helsinki, Finland

Manufacturing sites: Ala (Sweden), Brand (Austria), Bad St. Leonhard (Austria), Gruvön (Sweden), Honkalahti (Finland), Imavere (Estonia), Kitee (Finland), Launkalne (Latvia), Nebolchi (Russia), Plana (Czech Republic), Uimaharju (Finland), Varkaus (Finland), Veitsiluoto (Finland), Ybbs an der Donau (Austria), Zdirec (Czech Republic)

Declared unit: 1 m³ of sawn timber

Approval date: 2018-06-01

Valid until: 2023-05-31

Reference year: 2014

The declaration is calculated on the basis of standards ISO 14025, EN 15804+A1 and EN 16485. EPDs of construction products may not be comparable if they do not comply with these standards.

Verification: CEN standard EN 15804 serves as the core product category rules. Verification of the declaration and data, according to EN ISO 14025.

internal verification external verification

Third party verifier:

Teija Käpynen
Vahanen Environment Oy



Stora Enso

Stora Enso is a leading provider of renewable solutions in packaging, biomaterials, wood and paper to global markets. Our customers include the packaging, joinery and construction industries as well as publishers, printing houses and paper merchants. Our aim is to replace non-renewable materials by innovating and developing new products and services based on wood and other renewable materials. Our focus is on fibre-based packaging, plantation-based pulp, innovations in biomaterials, and sustainable building solutions.

Stora Enso's Wood Products division is a market-leading provider of innovative wood-based products for construction and interior usages. Our product range covers all areas of urban construction including massive wood elements, wood components and pellets. We offer a variety of sawn timber goods. All our mills run an integrated management system, which is certified in accordance with Chain of Custody (FSC® and/or PEFC™), quality management (ISO 9001), energy management (ISO 50001), environmental management (ISO 14001), and health and safety (OHSAS 18001) requirements.

Sustainability at Stora Enso

For Stora Enso, sustainability means realising concrete actions that will help us fulfil our Purpose, which is to 'Do good for the people and the planet', and to create shared value. Our values, Lead and Do what's right, guide our sustainability agenda. Our values are about setting high ethical standards in all of the work we do. As a global company we consistently act in accordance with our values, policies and guidelines everywhere we operate.

We comply with and when necessary go beyond the requirements of national legislation and regulations. We also expect our business partners and suppliers to comply with Stora Enso's policies and guidelines on Sustainability and Business Ethics. Social, environmental, and economic sustainability form the triple bottom line. Sustainability at Stora Enso is about increase positive impacts on humans, the planet, and the economy, and minimising negative ones.

Product

This declaration covers Stora Enso sawn timber products. Classic sawn of standard grades and dimensions for different joinery purposes. Classic sawn is used for construction, packaging and joinery, such as window and door manufacturing and interior products. Strength graded timber meets the quality for load-bearing structures in construction. Construction timber products are designed for a wide variety of applications in modern timber construction.



Sawn timber, pine



Strength graded timber, spruce

Technical information of Sawn timber

		Classic sawn	Sawn timber for construction	Sawn timber for packaging
Wood species*		Pine or spruce	Pine or spruce	Spruce
Wood moisture	%	16–18 ± 2	10–20 ± 2	20 ± 3
Composition		wood (100%)	wood (100%)	wood (100%)
Thickness	mm	16–100	20–140	15–50
Widths	mm	75–275	40–300	60–150
Lengths	m	2.5–6	2.5–6	2.4–6
Weight approx.	kg/m ³	460	460	460
Visual quality		Rough	Rough	Rough

* Wood species: spruce (*Picea abies*), pine (*Pinus sylvestris*)

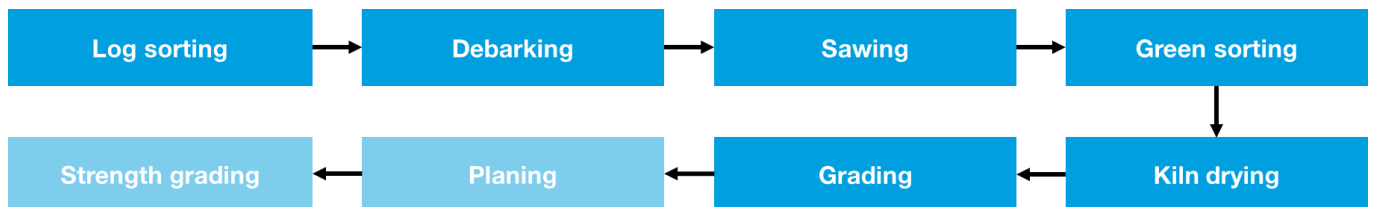
Technical information of Strength graded timber

		Strength graded timber
Wood species*		Pine or spruce
Wood moisture	%	15–18 ± 2
Composition		wood (100%)
Thickness	mm	34–89
Widths	mm	38–286
Lengths	m	1.2–6
Weight approx.	kg/m ³	460
Visual quality		Planed or rough
Strength class		C14–C40, TR26 (Europe) / MGP10, MGP12, F grades (Australia) / ALS/WCLIB No.1, No.2, 1650F, 2100F (North America)

* Wood species: spruce (*Picea abies*), pine (*Pinus sylvestris*)

Production steps

Raw material of sawn timber are sawn logs, which are sorted in sawmill by the diameter, quality and length. Logs are debarked and scanned before sawing. After sawing boards are sorted by dimensions and splinting for drying. Drying is done in a kiln according wood species and dimensions. Dry timber is graded by quality. Further processing is done for dimensions and strength grading.



Life cycle assessment rules and scenarios

This environmental product declaration covers life cycle information from the product stage (modules A1–A3) and from a scenario based end of life stage (modules C1–C4). Supplementary information beyond the building life cycle is also provided (module D). Other life cycle phases (A4–B7) are excluded. Type of EPD is cradle to gate with options.

Assessment rules

Life cycle assessment is done according ISO 14044 standard. Declared unit of calculation is 1 m³ of sawn timber. The EPD is representative of 56% of sawn timber manufactured by Stora Enso. Product is manufactured in Ala (Sweden), Brand (Austria), Bad St. Leonhard (Austria), Gruvön (Sweden), Honkalahti (Finland), Imavere (Estonia), Kitee (Finland), Launkalne (Latvia), Nebolchi (Russia), Plana (Czech Republic), Uimaharju (Finland), Varkaus (Finland), Veitsiluoto (Finland), Ybbs an der Donau (Austria), Zdirec (Czech Republic), therefore results are shown in production capacity weighted average results. This EPD covers 90% of the Stora Enso sawn timber production (volume).

Standards EN 15804 and EN 16485 serves as the core product category rules for the assessment. Standard EN 15942 serves communication format for the EPD. Biogenic carbon content of wood is calculated by EN 16449 standard.

Data inventory have been done from Stora Enso production units covering production data (12 months) of year 2014. All inputs and outputs of units are recorded and included in the calculations. Some assumption are made for reduction factors of by-products and energy use in different process steps. Three data sources were used for the assessment: Ecoinvent datasets were used for material/energy processes, Lipasto datasets were used for transportation processes and Metsäteho data for wood supply (data produced from Stora Enso own forest operations).

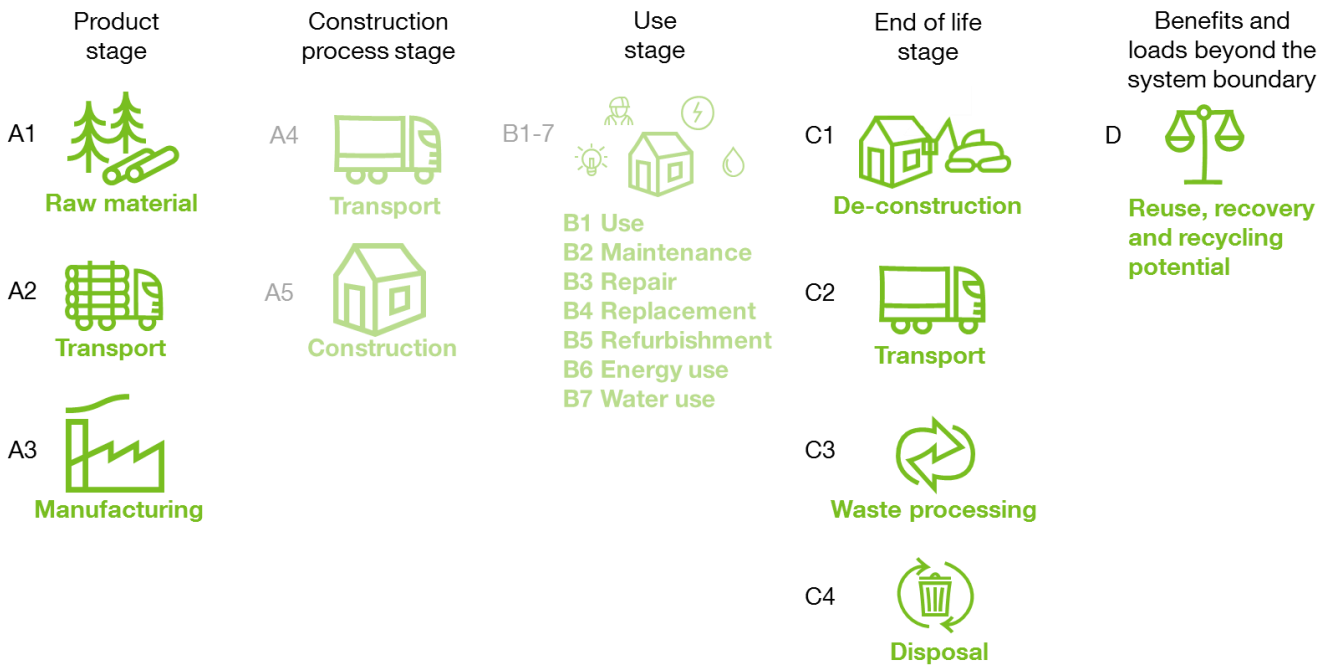
End of life scenario

Reuse: Sawn timber is reused in coherent form. C1: demolition of the building, C2: transportation to the sorting 50 km, C3: preparing for reuse, C4: product for reuse, D: reuse of product

Recycling: Sawn timber chipping cover virgin wood chips. C1: demolition of the building, C2: transportation to the sorting 50 km, C3: preparing for recycling, C4: chips to recycling, D: recovery of virgin material

Incineration: Sawn timber incineration substitute natural gas. C1: demolition of the building, C2: transportation to the sorting 50 km, C3: preparing for incineration, C4: chips to incineration (75% efficiency), D: substitution of natural gas in heat production

Landfilling: Sawn timber is landfilled. C1: demolition of the building, C2: transportation to the sorting 50 km, C3: preparing for landfilling, C4: chips to landfilling.



Environmental performance

The sawn timber EPD includes information on the use of resources, potential environmental impacts, and waste production. The declared unit is one cubic meter of sawn timber. The results per declared unit are presented by life cycle modules (A1–A3, C1–C4 and D). Energy values (MJ) are presented in the results as net calorific values.

ENVIRONMENTAL IMPACTS

Parameters describing environmental impacts		Global warming potential	Depletion potential of stratospheric ozone layer	Acidification potential of soil and water	Eutrophication potential	Formation potential of tropospheric ozone	Abiotic depletion potential (elements)	Abiotic depletion potential (fossil)
		GWP	ODP	AP	EP	POCP	ADPE	ADPF
		kg CO ₂ -eq	kg CFC 11-eq	kg SO ₂ -eq	kg PO ₄ ³⁻ -eq	kg Ethene-eq	kg Sb-eq	MJ
Product stage	A1–A3	-699	6,24E-06	2,34E-01	1,12E-01	1,03E-02	2,98E-05	500
Reuse 100%								
De-construction	C1	0,551	5,86E-07	5,30E-03	8,27E-04	1,36E-04	2,49E-07	44,89
Transport	C2	2,26	0	7,05E-03	1,83E-03	3,42E-05	0	31,82
Waste processing	C3	732	4,74E-08	8,46E-04	5,54E-03	2,73E-05	9,28E-08	5,91
Disposal	C4	0	0	0	0	0	0	0
Re-use potential	D	-761,3	-2,18E-01	-0,224	-0,104	-1,03E-02	-2,18E-01	-419
Recycling 100%								
De-construction	C1	0,551	5,86E-07	5,30E-03	8,27E-04	1,36E-04	2,49E-07	44,89
Transport	C2	2,26	0	7,05E-03	1,83E-03	3,42E-05	0	31,82
Waste processing	C3	736	4,32E-07	3,17E-02	1,53E-02	3,53E-04	5,36E-06	56,4
Disposal	C4	0	0	0	0	0	0	0
Recycling potential	D	-746	-4,65E-06	-5,73E-02	-8,13E-02	-4,22E-03	-6,47E-07	-155
Incineration 100%								
De-construction	C1	0,551	5,86E-07	5,30E-03	8,27E-04	1,36E-04	2,49E-07	44,9
Transport	C2	2,26	0,00E+00	7,05E-03	1,83E-03	3,42E-05	0	31,82
Waste processing	C3	736	4,32E-07	3,17E-02	1,53E-02	3,53E-04	5,36E-06	56,4
Disposal	C4	15,5	3,76E-06	1,07	0,437	6,25E-02	6,77E-05	124
Recovery potential	D	-414	-6,09E-05	0,541	0,322	3,93E-02	3,72E-05	-7455
Landfilling 100%								
De-construction	C1	0,551	5,86E-07	5,30E-03	8,27E-04	1,36E-04	2,49E-07	44,89
Transport	C2	2,26	0	7,05E-03	1,83E-03	3,42E-05	0	31,82
Waste processing	C3	736	4,32E-07	3,17E-02	1,53E-02	3,53E-04	5,36E-06	56,39
Disposal	C4	19,81	1,30E-06	6,86E-02	1,08	3,41E-03	8,85E-06	147,69
Recovery potential	D	0	0	0	0	0	0	0

* A1–A3 GWP: emissions from the production stage 33 kg CO₂-eq and biogenic carbon storage in wood -732 kg CO₂-eq

USE OF RESOURCES

Parameters describing resource use		Use of renewable primary energy resources as energy	Use of renewable primary energy resources as raw material	Total use of renewable primary energy resources	Use of non-renewable primary energy resources as energy	Use of non-renewable primary energy resources as raw material	Total use of non-renewable primary energy resources
		MJ	MJ	MJ	MJ	MJ	MJ
Product stage	A1–A3	1580	7600	9180	507	0	507
Reuse 100%							
De-construction	C1	0,17	0	0,17	44,90	0	44,90
Transport	C2	0	0	0	31,54	0	31,54
Waste processing	C3	2,95	0	0	5,95	0	5,95
Disposal	C4	0	0	0	0	0	0
Re-use potential	D	-1577	-7600	-7597	-424	0	-424
Recycling 100%							
De-construction	C1	0,17	0	0,170	44,9	0	44,9
Transport	C2	0	0	0	31,54	0	31,54
Waste processing	C3	9,5	-7600	-7590	57,3	0	57,3
Disposal	C4	0	0	0	0	0	0
Recycling potential	D	-678,57	0	-679	-154	0	-154
Incineration 100%							
De-construction	C1	0,170	0	0,170	44,9	0	44,9
Transport	C2	0	0	0	31,54	0	31,54
Waste processing	C3	9,5	-7600	-7590	57,3	0	57,3
Disposal	C4	73,1	0	73,1	135	0	135
Recovery potential	D	24,9	0	24,9	-6 947	0	-6 947
Landfilling 100%							
De-construction	C1	0,17	0	0,170	44,90	0	44,9
Transport	C2	0	0	0	31,54	0	31,5
Waste processing	C3	9,52	-7600	-7590	57,33	0	57,33
Disposal	C4	8,28	0	8,3	148,06	0	148,1
Recovery potential	D	0	0	0	0	0	0

Parameters describing resource use, secondary materials and fuels, and use of water		Use of secondary material	Use of renewable secondary fuels	Use of non-renewable secondary fuels	Net use of fresh water
		kg	MJ	MJ	m ³
Product stage	A1–A3	0	0	0	0,215
Reuse 100%					
De-construction	C1	0	0	0	3,43E-03
Transport	C2	0	0	0	0
Waste processing	C3	0	0	0	2,34E-03
Disposal	C4	0	0	0	0
Re-use potential	D	0	0	0	-0,213
Recycling 100%					
De-construction	C1	0	0	0	3,43E-03
Transport	C2	0	0	0	0
Waste processing	C3	0	0	0	0,0276
Disposal	C4	0	0	0	0
Recycling potential	D	0	0	0	-0,138

Incineration 100%					
De-construction	C1	0	0	0	3,43E-03
Transport	C2	0	0	0	0
Waste processing	C3	0	0	0	0,0276
Disposal	C4	0	0	0	0,243
Recovery potential	D	0	0	0	0,0433
Landfilling 100%					
De-construction	C1	0	0	0	3,43E-03
Transport	C2	0	0	0	0
Waste processing	C3	0	0	0	2,76E-02
Disposal	C4	0	0	0	1,23E-01
Recovery potential	D	0	0	0	0

OTHER ENVIRONMENTAL INFORMATION

Waste information		Hazardous waste disposal	Non-hazardous waste disposal	Radioactive waste disposal
		kg	kg	kg
Product stage	A1–A3	5,01E-02	0,904	0
Reuse 100%				
De-construction	C1	0	0	0
Transport	C2	0	0	0
Waste processing	C3	0	0	0
Disposal	C4	0	0	0
Re-use potential	D	-0,0592	-0,0295	0
Recycling 100%				
De-construction	C1	0	0	0
Transport	C2	0	0	0
Waste processing	C3	0	0	0
Disposal	C4	0	0	0
Recycling potential	D	-0,0585	-0,0191	0
Incineration 100%				
De-construction	C1	0	0	0
Transport	C2	0	0	0
Waste processing	C3	0	0	0
Disposal	C4	0	0	0
Recovery potential	D	0	0	0
Landfilling 100%				
De-construction	C1	0	0	0
Transport	C2	0	0	0
Waste processing	C3	0	0	0
Disposal	C4	0	460	0
Recovery potential	D	0	0	0

Other output flows		Components for re-use	Materials for recycling	Materials for energy recovery	Exported energy, heat	Exported energy, electricity
		kg	kg	kg	MJ	kWh
Product stage	A1–A3	0	1,16	0,56	0	0
Reuse 100%						
De-construction	C1	0	0	0	0	0
Transport	C2	0	0	0	0	0
Waste processing	C3	460	0	0	0	0
Disposal	C4	0	0	0	0	0
Re-use potential	D	-460	-0,168	0	0	0
Recycling 100%						
De-construction	C1	0	0	0	0	0
Transport	C2	0	0	0	0	0
Waste processing	C3	0	460	0	0	0
Disposal	C4	0	0	0	0	0
Recycling potential	D	0	-460	-0,0112	0	0
Incineration 100%						
De-construction	C1	0	0	0	0	0
Transport	C2	0	0	0	0	0
Waste processing	C3	0	0	0	5320	0
Disposal	C4	0	0	0	0	0
Recovery potential	D	0	0	0	0	0
Landfilling 100%						
De-construction	C1	0	0	0	0	0
Transport	C2	0	0	0	0	0
Waste processing	C3	0	0	0	0	0
Disposal	C4	0	0	0	0	0
Recovery potential	D	0	0	0	0	0

ADDITIONAL INFORMATION

Unit Parameter	Unit	Result
Product stage		
Origin of wood	Countries	Austria, Czech Republic, Finland, Germany, Hungary, Latvia, Norway, Poland, Russia, Slovakia, Slovenia, Sweden
Stored biogenic carbon in wood (EN 16449)	kg CO ₂	732
Net calorific value of wood (MC 0%)	MJ/kg	19.04
Candidate List of Substances of Very High Concern (REACH)		The product does not contain SVHC substances

References

Standards

EN 15804:2012 + A1:2013 Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products

EN 16485:2014 Round and sawn timber. Environmental product declarations. Product category rules for wood and wood-based products for use in construction

EN 16449:2014 Wood and wood-based products. Calculation of the biogenic carbon content of wood and conversion to carbon dioxide

EN 15942:2012 Sustainability of construction works - Environmental product declarations - Communication format business-to-business

ISO 14025:2010 Environmental labels and declarations. Type III environmental declarations. Principles and procedures.

ISO 14044:2006 Environmental management. Life Cycle Assessment. Requirements and guidelines.

Tools and databases

Sulca 4.2 - Sustainability tool for Ecodesign, Footprints & LCA. VTT Technical Research Centre of Finland Ltd

Ecoinvent 3.2 database. <http://www.ecoinvent.org/>

Lipasto - a calculation system for traffic exhaust emissions and energy use in Finland. VTT Technical Research Centre of Finland Ltd. <http://lipasto.vtt.fi/en/index.htm>

Product information and guidance on safe and effective installation, use and disposal of the product

<http://buildingandliving.storaenso.com/products-and-services/classic-sawn>

<http://buildingandliving.storaenso.com/products-and-services/strength-graded-timber>

<http://www.storaenso.com>

Third party verifier

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Stora Enso practises and promotes economically, socially, and environmentally sustainable forest management. The two most significant forest certification systems recognised by Stora Enso are run by the Forest Stewardship Council (FSC®) and the Programme for the Endorsement of Forest Certification (PEFC™).

FSC trademark nr. C125195



Trees grow by absorbing carbon dioxide, and remove carbon from the atmosphere. They help to reverse the greenhouse effect. Net carbon sequestration in the forest for the average of all wood production in Europe amounts to -730 kg of biogenic carbon per 1 cubic metre of wood.



Wood is recyclable and is a good resource for new fibre based products or energy generation to substitute fossil energy. Collection schemes and actual recycling rates depend on national waste legislation, consumer behaviour, point of consumption, local collection system and infrastructure.