

To whom it may concern

Quality and kiln drying of the timber

Dear Sirs

The Finnish Plant Protection Service (Plant Production Inspection Centre) certifies, that **Stora Enso Timber Oy LTD Honkalahti sawmill**, registration number FI/KTTK/7057, has been inspected by PPIC authorized inspectors. The dry bulb temperature in kiln drying process has been 70 °C. The sawn wood is bark-free and kiln dried to below 20 % moisture content. This moisture content is reached by drying the timber through an appropriate time/temperature schedule for several days. In the kiln drying process there is time period with a dry bulb minimum temperature 60 degrees Celsius for 3-6 hours, and thus fulfils the requirement of ISPM 15 for HT 56/30min.

The inspectors authorized by the PPIC have carried out inspections of the sawmill and drying plant and the inspection protocols have been made after checking the debarking, sawing, green sawn wood selection, trimmer work, kiln drying process and temperatures, moisture content measuring, quality selection and random sampling of final products. The inspection of kiln drying temperatures is based on the probes situated in kiln chamber or in two step progressive kilns. The probes measure the dry and wet bulb temperatures of circulating air in chamber or progressive kiln.



Atro Virtanen  
Senior Inspector

